

5/05

SPLIT

DART AEROSPACE LTD	Work Order:	22123 B
Description: Mounting Lug	Part Number:	D3235-1
Dwg: D3235 Rev. A	Qty:	<del>500</del> 108
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.01.03	500
2	MV	Cut D2423 extrusion to 0.820" Identify for D3235-1	SD	05.02.23	500
3	MV	Machine as per Foto FA369 and Dwg D3235 Identify as D3235-1	LC	05.03.03	500
4	QC2	Inspect parts as they come off the CNC machine Receive + Inspect for transit damage	CL	05/03/17	108
5	MV	Debur and Tumble			
6	QC3	Second check Inspect dimensions	UP	05.03.14	
7	FP	Acid etch and Alodine as per QSI 005 4.1	MM	7-04-05	108
8	QC5	Inspect Acid etch	MM	05 04 07	108
9	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	MM	05 04 07	108
10	QC3	Inspect Powder Coat	CL	05/04/08	108
11	QC5	Inspect work to Step 10			
12	ST	Identify and Stock	CL	05/04/08	108
13	AC	Cost / part 13.88	Sgc	05.04.12	108
14	DC	Close W/O 13.89 Inspect Level 21	HJ	05.04.12	108

Rev	Date	Change	Revised By	Approved
A	04.04.19	New issue	KJ/JLM	24/04/04 22

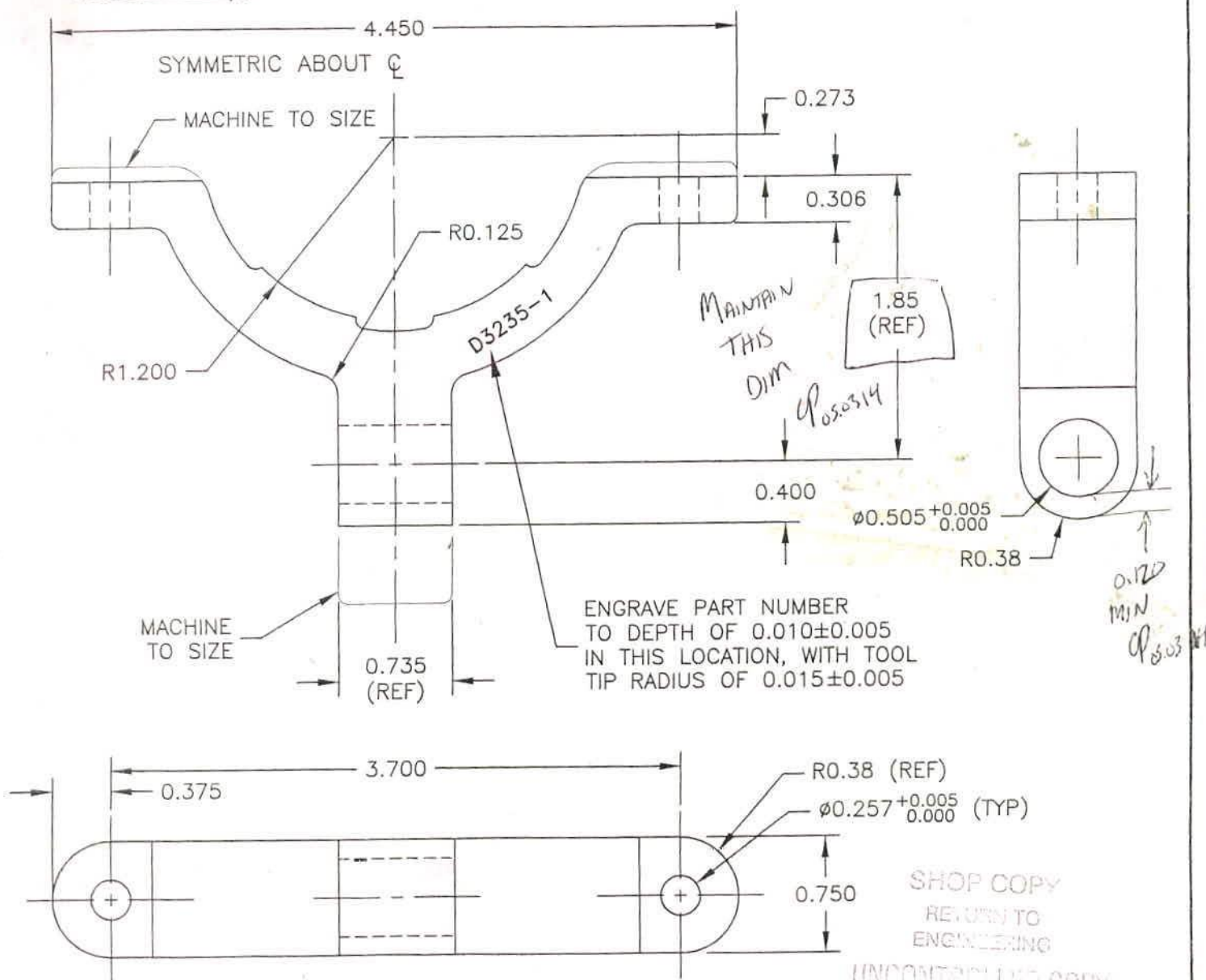
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24/04/04 22



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3235	REV. A SHEET 1 OF 1
DATE 04.03.02		TITLE MOUNTING LUG	SCALE 1:1
A	04.03.02	NEW ISSUE	

RELEASED  
04.04.05



#### D3235-1 MOUNTING LUG

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
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REWORK NOTICE

WORK ORDER

NO. 22123

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